



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3508-9
Job Sheet 169426



Part No: D3508-9

Job Qty: 10 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Waterjet		OK 17/12/13
100	Waterjet	10 pcs	12/21/17	12/21/17	0.00	0.91	Waterjet1		OK 17/12/13
110	QC	10 pcs	12/21/17	12/21/17	0.00	0.00	QC2 Waterjet-2		OK 17/12/13
120	QC	10 pcs	12/21/17	12/21/17	0.00	0.00	QC8-2		38
130	Brake NC	10 pcs	12/21/17	12/21/17	0.36	0.55	Brake NC 1		38 SB
140	QC	10 pcs	12/21/17	12/21/17	0.00	0.00	QC5		38
150	Powdercoat	10 pcs	12/22/17	12/22/17	0.00	0.19	Powdercoat3		BR 01-8
160	QC	10 pcs	12/22/17	12/22/17	0.00	0.00	QC3		38
170	Packaging	10 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3-1	EP001	9-89 11 JAN 0 9 2013
180	QC21-SA	10 Ea	12/22/17	12/22/17	0.00	0.00	QC21		9-89 21 JAN 1 0 2013

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S20GA	4	345	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/17 1:09 PM dart.poulin.mario

DART AEROSPACE LTD		Work Order:	169426
Description: Wearplate		Part Number:	D3508-9
Inspection Dwg: D3508 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.063	+/-0.010	2.062	1			
2.813	+/-0.010	2.811	1			
0.375	+/-0.010	0.368	1			
2.90	+/-0.030	2.90	1			
5.800	+/-0.010	5.801	1			
11.600	+/-0.010	11.602	1			
17.400	+/-0.010	17.400	1			
Ø0.188	+0.005/-0.001	Ø.191	1			
0.300	+/-0.010	0.304	1			
0.300	+/-0.010	0.303	1			
0.038	+/-0.010	0.035	1			

Measured by:	DC	Audited by:	9-89	Prototype Approval:	N/A
Date:	17/12/13	Date:	DEC 14 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	